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Vacuum Pressure Units

QUALITY YOU CAN TRUST

Custom Built To Your Specification

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- Calculated Weight Distribution
- Versatile • Dependable • Efficient



70 Barrel DOT Vacuum truck
OSHA Type Hand Rails

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THOMPSON TANK, INC.

8029 Phlox Street, Downey, CA 90714-0790

562-869-7711 • 1-800-421-7545 (Out of state) • Fax 562-869-7214

FULL SERVICE – SALES - INSPECTIONS - PUMPS, AND PARTS

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8029 Phlox Street, Downey CA 90241

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DESIGN ENGINEERING

Out of State: (800) 421-7545

DOT INSPECTIONS

COMPLIANCE DATES - INSPECTIONS AND RETESTS UNDER § 180.407 (c)

Tests or Inspection (cargo tank specification, configuration and service)	Date by which first test must be completed (see note 1)	Interval period after first test
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External Visual Inspection:

All cargo tanks designed to be loaded by vacuum with full opening rear heads	September 1, 1991	6 months
All other cargo tanks	September 1, 1991	1 year

Internal Visual Inspection:

All insulated cargo tanks, except MC 330, MC 331, MC 338	September 1, 1991	1 year
All cargo tanks transporting lading corrosive to the tank	September 1, 1991	1 year
All other cargo tanks except MC 338	September 1, 1995	5 years

Lining Inspection:

All lined cargo tanks transporting lading corrosive to the tank	September 1, 1991	1 year
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Leakage Test:

All cargo tanks except MC 338	September 1, 1991	1 year
MC 330 and MC 331 cargo tanks in chlorine service	September 1, 1991	2 years

Pressure Test: (Hydrostatic or pneumatic) (See Notes 2 and 3)

All cargo tanks which are insulated with no manhole or insulated and lined, except MC 338	September 1, 1991	1 year
All cargo tanks designed to be loaded by vacuum with full opening rear heads	September 1, 1992	2 years
MC 330 and MC 331 cargo tanks in chlorine service	September 1, 1992	2 years
All other cargo tanks	September 1, 1995	5 years
Thickness Test:		
All unlined cargo tanks in corrosive service, except MC 338	September 1, 1992	2 years

Note 1: If a cargo tank is subject to an applicable inspection or test requirement under the regulation in effect on December 30, 1990, and the due date (as specified by a requirement in effect on December 30, 1990) for completing the required inspection or test occurs before the compliance date listed in Table 1, the earlier date applies.

Note 2: Pressure testing is not required for MC 330 and MC 331 cargo tanks in dedicated sodium metal service.

Note 3: Pressure testing is not required for uninsulated lined cargo tanks, with a design pressure of MAWP 15 psig or less, which receive an external visual inspection and lining inspection at least once each year.

Note 4: Insulated cargo tanks equipped with manholes or inspection openings may perform either an internal visual inspection in conjunction with the external visual inspection or a hydrostatic or pneumatic pressure test of the cargo tank.